

**PYTHON LINE SETS** 

# The Next Evolution of Line Sets.





# Gastite Line Set Innovation

• Gastite focused our innovation efforts into developing an alternative to copper line sets for HVAC applications

• Our solution is a multilayer PE-RT / Aluminum / PE-RT tube with custom compression fittings

• Multilayer PE-RT/AL/PE-RT pipe is a product that is commonly manufactured in Europe for various water conveyance applications (potable water, in floor heat, irrigation)

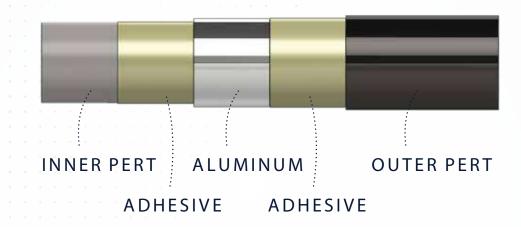








# Python PE-RT/AL/PE-RT Line Set Design



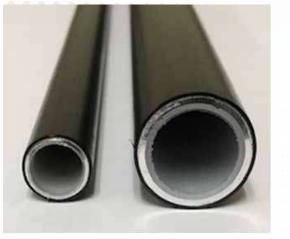
### **PE-RT/AL/PE-RT Multilayer Composite Pipe Construction:**

- •InnerlayerofNaturalPE-RT(polyethyleneofraisedtemp erature)
- Natural PE-RT material has excellent chemical resistance
- Adhesive Layer
- Aluminum layer



- Rollformedandbutt-weldedALalloy
- Adhesive Layer
- OuterlayerofPE-RT(polyethyleneofraised-temperature)
- Contains carbon black yielding excellent UV resistance







# Python Features and Benefits

• Pricing is competitive and more stable than copper line set pipe pricing

• Good flexibility that is less likely to kink with reduced stress hardening

- Lighter weight than copper pipe
- Chemical and UV resistant
- Less likely to be stolen on job sites
- Compression crimp fittings can be applied in the field without the use of special press tools



# **Python Line Set Offering**





- Available pipe sizes: 1/4", 3/8", 1/2", 5/8", 3/4", 7/8"
- Maximum Design Pressure:
- 700psi for 1/4", 3/8", 1/2", 5/8", 3/4" sizes 650psifor7/8"sizes
- Maximum Design Temperature: 203°F
- Approved Refrigerants: R410a, R32, R454b
- Pipe and compression fitting system designed for both Split System and Minisplit System applications
- Insulated and non insulated pipe product
- Coil lengths: 50' and 300'
- Product Tested and Listed to ASTM F3506-21 standard specification





# **Python - Insulation**



For HVAC Commercial and Residential

- Closed Cell Insulation
- Proprietary Blend Coating for UV and Outside Tear Resistance
- For Outdoor Applications
- Completely Recyclable
- High Tear Resistance
- Flexible Year-Round Pipe Protection from Freezing and Condensation

Properties	<u>Values</u>
Maximum Use Temperature	220 F (104 C)
Minimum Use Temperature	-297 F (-183 C)
Density	1.2 to 2.0 PCF Nominal
Flame/Smoke	Less than 25/50 (ASTM E-84)
	Up to 1" wall thickness (coated)
	Passes MVSS302
Color	Black/white
Compressive Strength @ 25% (Foam)	3.5-5 PSI
Tensile Strength (Foam)	30 PSI
Elongation (Foam)	150%
Thermal Stability	Less than 3% Linear shrinkage
Odor Emission	No objectionable odor
Weather Resistance	Passes ASTM C1775

- Resistant to Mold Growth
- Non-Porous
- Fiber-Free
- Very Low Water Vapor Permeability No Additional Vapor Barriers Required
- Manufactured without CFCS, HCFCS, HFCS, PBDEs and

Formaldehyde

 Indoor Air Quality: Low VOC, Fiber-Free, Non-Particulating, Formaldehyde-Free Insulation

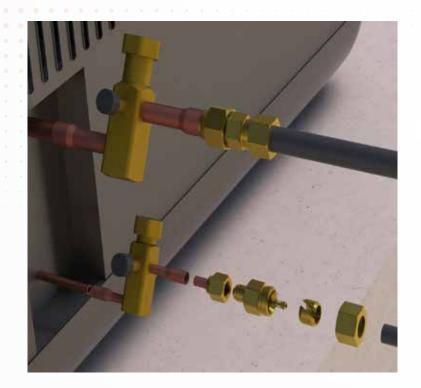


# **Python - Fitting Applications**



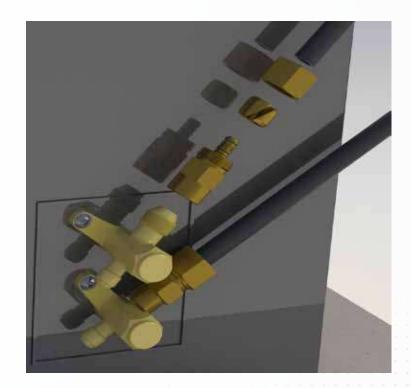
### **Split System Connection**

Compression fitting connection to the Line Set pipe with a flared threaded male connection to flare nut on brazed copper stub



### **Minisplit System Connection**

Compression fitting connection to the Line Set pipe with a flared female threaded connection to king valve







# **Python - Line Set Accessories**



# Python Pipe Cutter

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# **Python Chamfer Tools**















# **Python Bend Tool Guide**

Python Pipe Size	Bend Tool Size	Bend Tool Type
1/4"	1/2"	Rachet or Lever
3/8"	1/2"	Rachet or Lever
1/2"	5/8"	Rachet or Lever
<b>5/8</b> "	3/4"	Rachet or Lever
• • • • • 3/4"	7/8"	Rachet or Lever
7/8"	1"	1" EMT Conduit, 1" Lever, 1 1/8" Rachet







# Group solutions



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